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Preparation clean engine thoroughly.  
Remove engine valve cover and gasket.  
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MANUAL, SECTION 003-004 FOR  
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## **Cummins M11 Engine Manual - mail.trempealeau.net**

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mm) cylinder bore, but a longer 5.787 inches (147.0 mm) piston stroke compared to the L10's 5.354 inches (136.0 mm) stroke).

### **Cummins M-series engine - Wikipedia**

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